

# CUSTOM FLAME HEATED BRANDING TOOL

- 1) You may heat the branding tool with just about any heat source; a fire, a stove, a propane torch, etc. While heating, hold the tool by the wood handle only.
- 2) Optimum branding tool face temperature should be between 250°-800°F. OVERHEATING WILL DAMAGE THE BRANDING TOOL! It will also cause overburn & loss of brand detail. The copper head will turn a slight ash gray when up to proper heat.
- 3) Heat the branding tool for approximately:
  - 2 Minutes - Fire
  - 1½ Minutes - Plumbers Propane Torch
  - 30 Seconds - Coals / Intense Flame*[all based on a 3-4 Square Inch brand]*
- 4) It may be necessary to rock the branding tool slightly from side to side to get an even brand; this is normal.
- 5) Brush the tools' face with a soft brass wire brush to clean any buildup from the engraving as required.
- 6) Do NOT pour water on the tool to cool it, allow it to cool off naturally.

**USE EXTREME CAUTION WHEN USING THIS  
BRANDING TOOL. KEEP CHILDREN &  
ANIMALS AWAY. BRANDING HEAD &  
ADJACENT PARTS GET EXTREMELY HOT &  
MAY CAUSE SERIOUS BURNS. REMEMBER  
TO ALWAYS WEAR SAFETY GLASSES.**

